DICK ANDERSON CONSTRUCTION, INC

RFI 96									
Project: Job:	COOLEY LAB 3146	ORATORY RENOVATION COOLEY LAB, PPA# 10-0023		POTENTIAL IMPACTS Cost Impact: Yes Schedule Impact: No					
Customer:	STOFMT	MSU BOZEMAN							
Issued To:	CONSTRUCT P.O. BOX 727 BOZEMAN, M								
Attention:	DONALD J. P	LATISHA	Coordination copies to:	Coordination copies to:					
Phone/Fax:	406 585-0611	/ 406 585-2698							
Item:	1/3rd 2/3rd HWC 1&2		Туре:	MECH					
Reference:	M0.6		Spec. Section:	Spec. Section:					
Attachments:	Valve Schedul	e							

Description of Request

QUESTION:

The steam piping sizes for the 1/3rd-2/3rd arrangement on HWC-1&2 are currently one pipe size smaller than the control valves. Based off of the information on the schedule (M0.6) we sized the valves for a total flow rate of 6,605 lbs/hr with 5 psig at the inlet. This equated to 3" (1/3rd) and 4" (2/3rd) control valves. See included steam valve schedule for further details.

We believe the two options at this point point are to either upsize the steam piping or install the current control valves onto the smaller piping. Providing smaller control valves is not an option as they will not be able to meet the required flow rates of the system based on the design information on M0.6.

Please advise.			
Electro Controls			
Respond By:	03/14/12	By:	TIM THOLT

Response

The valves have been procured as 3" and 4" and are on site. Increase the size of the steam piping to match that of the valve sizing. Since the steam diagram on the plans now indicates a 2" and a 3", increase the size of the 2" line and the control valve isolation valves to 4" size.

Signed: Dave Broquist, GPD

Date: 30 March, 2012

Date:

Proceed as Indicated:

Project: MSU - Cooley Lab Renovation ECI Job#: 23.3743 Section: 15900

Office: Missoula Engineer: GPD, Inc. (M. Bender) Date: February 7th, 2012

Item:	Tag#	Description	Pipe	Valve	Design	Design	Design	Sug-	and the second se	Actuator	Valve/Actuator	Actual	
			Size	Size	Inlet	Steam Flow	Pressure	gested	No.	Part No.	Assembly No.	Cv	Maximum
			(in)	(in)	(psig)	(lbs/hr)	Ratio	Cv					Flow
1	HWC-1	1/3rd Valve	2	3	5	2202	42%	78.3	599-06051	SKD62U	274-06051	100	2814
2	HWC-1	2/3rd Valve	3	4	5	4403	42%	156.5	599-06052	SKC62U	294-06052	160	4502
3	HWC-2	1/3rd Valve	2	3	5	2202	42%	78.3	599-06051	SKD62U	274-06051	100	2814
4	HWC-2	2/3rd Valve	3	4	5	4403	42%	156.5	599-06052	SKC62U	294-06052	160	4502
5													
6								1					
7													
8													
9													
10													
11													
12													
13			1										
14													
15													
16													
17													
18								1					
19													
20													
21													
22													
23													
24													
25													

Note:

е

Currently valve sizes are 1 size bigger than published pipe sizes (M3.1).
3.

Page 1 of 1